

产品分类
Product Categories



汽车级PVB中间膜
Automotive PVB film



汽车级PVB技术参数 TECHNICAL DATA OF AUTOMOTIVE PVB FILM

厚度 Thickness 项目 Items	汽车级彩带0.76mm Automotive Shade PVB Film 0.76mm 蓝带Blue shade /绿带Green shade /灰带Grey shade		
外观要求 Appearance	外观 Appearance		
外观 Appearance	无色或微黄透明薄膜, 表面平整, 不存在划伤、折痕、折皱(冷冻膜不允许出现粘连), 色带区域颜色应均匀一致, 且过渡区宽度均匀 Achromatic or light yellow clear film with smooth surface that has no scratch or crease(Frozen film is not allowed adhesion), even on color area and even width of the color transition		
点状缺陷 Dotted waste sundries and air bubbles	> 0.5-1.5mm	每卷≤5个/75m, 作出标记, 每处加放1米 Not to exceed 5 places per roll; Making marks, Add an extended 1 meter film per place	
几何尺寸 Size	厚度Thickness(mm) 0.76±0.02		
均匀度 Lateral	25mm距离内横向及纵向厚度均匀不超过15μm, 横向偏差小于35μm, 纵向偏差小于25μm Lateral and longitudinal evenness degree should't exceed 15μm at a distance of 25mm; Lateral deviation should be less than 35μm, while longitudinal deviation should be less than 25μm		
水份含量% Water Content(%)	0.35-0.55	抗穿透 Penetration Resistance Test	见国标GB9656-2003 See the National Standard GB9656-2003
拉伸强度Mpa Tensile Strength(Mpa)	≥25	人头模 Headform impact test	见国标GB9656-2003 See the National Standard GB9656-2003
雾度% Haze(%)	≤0.6	冷冲击 -20°C Cold shock -20°C	见国标GB9656-2003 See the National Standard GB9656-2003
收缩率 (60°C/15min)% Shrinkage(%)	≤12	热冲击 40°C Thermal Shock 40°C	见国标GB9656-2003 See the National Standard GB9656-2003
敲击值Pummel Value	3-6	潜在的光畸变 Implied Optical Distortion (Millidiopter)	≤5
透光率Light Transmittance(%)	≥89	粗糙度Roughness (μm) RI:	25-45
黄色指数Yellow Index	≤8	断裂伸长率Tensile Elongation%	≥200