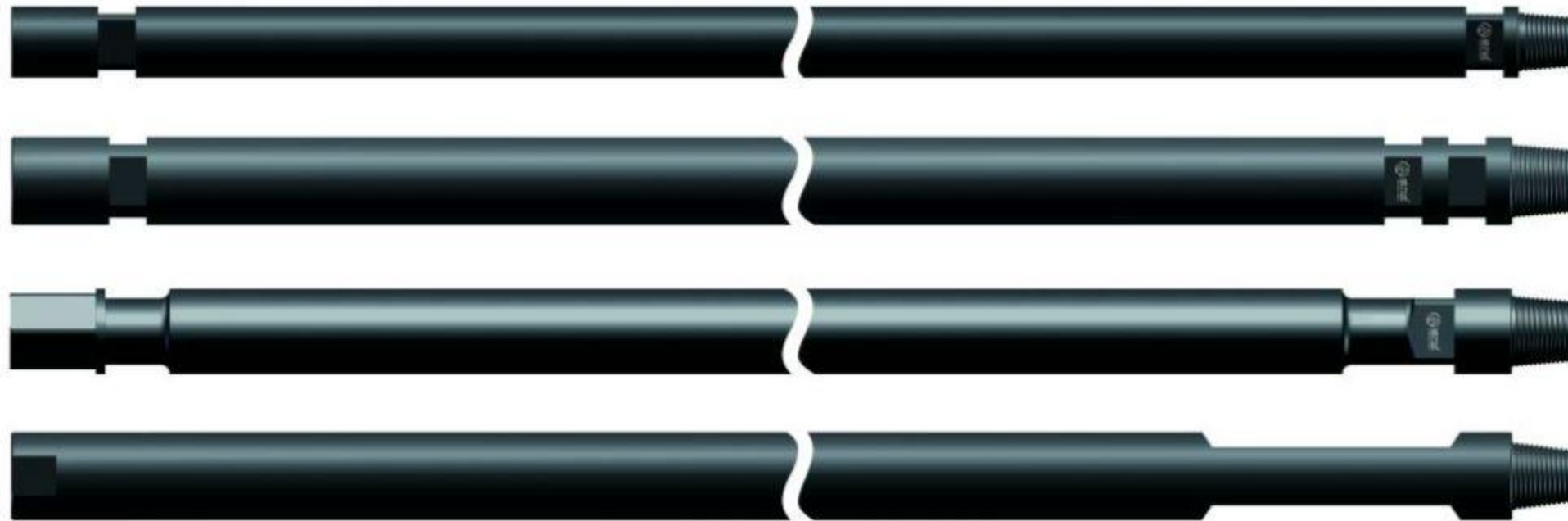


DTH DRILL PIPE/FLAT JOINT DRILL PIPE


DTH drill pipe is mainly used for rock crushing, anchoring drilling, geothermal air conditioning hole, water well drilling, etc. Materials are purchased from well-know large enterprise of domestic. The ends of pipe are IU processed, then tempered after friction welding. Drill pipe joints are quenched and tempered after rough machining, and surface nitriding treatment after finishing, that makes the joints more wear-resistant and easy to disassemble without thread gluing, breaking and joint expansion and cracking. Precision imported CNC lathes and customized forming cutters are used for thread processing. All threads are equipped with thread gauges that meet international standards. All process can extend service life of drill pipe and make the quality stable and reliable.

O.D		Thread Type	Steel Grade	Wall Thickness	Upsetting Type	Pipe Length
inch	mm					
3	76	2-3/8" REG	R780, G105, S135	4-8	IU	1000--6000
3 1/2	89	2 3/8" IF NC26	R780, G105, S135	4-10	IU	1000--6000
4	102	2 7/8" IF NC31	R780, G105, S135	8-10	IU	1000--9000
4 1/4	108	2 7/8" IF NC31	R780, G105, S135	8-10	IU	1000--9000
4 1/2	114	NC35	R780, G105, S135	6-12	IU	1500--9000
5	127	3 1/2" IF NC38	R780, G105, S135	9-12	IU	1500--9000
5.5	140	4" IF NC46	R780, G105, S135	8-20	IU	1500--9000

We can produce DTH drill pipes of different materials, lengths, diameters, and wall thicknesses, and we can also customize drill pipes according to the materials, lengths, wall thicknesses, and threads required by customers.