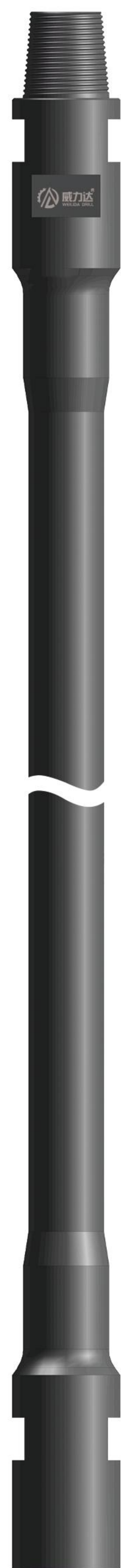


WATER WELL DRILL PIPE


Friction Welding Water Well Drill Pipe is mainly used in deep drilling of geothermal energy, water well drilling, etc. The pipe body is made of materials produced by well-known steel companies in China. Both ends of the pipe body are adopted EU and IU processes, and are tempered after friction welding. The drill pipe joint is subjected to quenching and tempering heat treatment after rough machining, and surface phosphating and nitriding treatment after fine machining of threads, which effectively eliminates the probability of failure such as thread gluing, breaking and joint expansion and cracking. It is more wear-resistant and easy to disassemble.

O.D		Normal Weight	Thickness	Upsetting Type	Grade	Thread Type	Joint O.D	Pin Thread Internal Diameter
inch	mm	lb/ft	mm				mm	mm
2-3/8	60.32	6.65	7.11	EU	E	NC26	85.7	44.5
2-3/8	60.32	6.65	7.11	EU	X,G	NC26	85.7	44.5
2-7/8	73.02	10.40	9.19	EU	E	NC31	104.8	54.0
2-7/8	73.02	10.40	9.19	EU	X,G	NC31	104.8	50.8
2-7/8	73.02	10.40	9.19	EU	S	NC31	111.1	41.3
3-1/2	88.90	9.50	6.45	EU	E	NC38	120.7	68.3
3-1/2	88.90	13.30	9.35	EU	E	NC38	120.7	68.3
3-1/2	88.90	13.30	9.35	EU	X	NC38	127.0	65.1
3-1/2	88.90	13.30	9.35	EU	G	NC38	127.0	61.9
3-1/2	88.90	13.30	9.35	EU	S	NC38	127.0	54.0
3-1/2	88.90	13.50	11.40	EU	E	NC38	127.0	65.1
3-1/2	88.90	13.50	11.40	EU	X	NC38	127.0	61.9
3-1/2	88.90	13.50	11.40	EU	G	NC38	127.0	54.0
3-1/2	88.90	13.50	11.40	EU	S	NC40	139.7	57.2
4	101.60	14.00	8.38	IU	E	NC40	133.4	71.4
4	101.60	14.00	8.38	IU	S	NC40	133.4	68.3
4	101.60	14.00	8.38	IU	G	NC40	139.7	61.9
4	101.60	14.00	8.38	IU	D	NC40	139.7	50.8
4	101.60	14.00	8.38	EU	E	NC46	152.4	82.6
4	101.60	14.00	8.38	EU	X,G	NC46	152.4	82.6
4	101.60	14.00	8.38	EU	S	NC46	152.4	76.2
4-1/2	114.30	13.75	6.88	IU	E	NC46	152.4	85.7
4-1/2	114.30	13.75	6.88	EU	E	NC50	168.3	95.3
4-1/2	114.30	16.60	8.56	EU	E	NC50	168.3	95.3
4-1/2	114.30	16.60	8.56	EU	X,G	NC50	168.3	95.3
4-1/2	114.30	16.60	8.56	EU	S	NC50	168.3	88.9
4-1/2	114.30	20.00	10.92	EU	E	NC50	168.3	92.1
4-1/2	114.30	20.00	10.92	EU	X,G	NC50	168.3	88.9
4-1/2	114.30	20.00	10.92	EU	S	NC50	168.3	76.2
4-1/2	114.30	16.60	8.56	IEU	E	NC46	168.3	82.6
4-1/2	114.30	16.60	8.56	IEU	X,G	NC46	158.8	76.2
4-1/2	114.30	16.60	8.56	IEU	S	NC46	158.8	69.9
4-1/2	114.30	20.00	10.92	IEU	E	NC46	158.8	76.2
4-1/2	114.30	20.00	10.92	IEU	X	NC46	158.8	69.9
4-1/2	114.30	20.00	10.92	IEU	G	NC46	158.8	63.5
4-1/2	114.30	20.00	10.92	IEU	S	NC46	158.8	57.2
5	127.00	19.50	9.19	IEU	E	NC50	168.3	95.3
5	127.00	19.50	9.19	IEU	X	NC50	168.3	88.9
5	127.00	19.50	9.19	IEU	G	NC50	168.3	82.6
5	127.00	19.50	9.19	IEU	S	NC50	168.3	69.9
5	127.00	19.50	9.19	IEU	E	5(1/2)FH	177.8	95.3
5	127.00	19.50	9.19	IEU	X,G	5(1/2)FH	177.8	95.3
5	127.00	19.50	9.19	IEU	S	5(1/2)FH	184.2	88.9
5	127.00	25.60	12.70	IEU	E	NC50	168.3	88.9
5	127.00	25.60	12.70	IEU	X	NC50	138.6	76.2
5	127.00	25.60	12.70	IEU	G	NC50	168.3	69.9
5	127.00	25.60	12.70	IEU	E	5(1/2)FH	177.8	88.9
5	127.00	25.60	12.70	IEU	X	5(1/2)FH	177.8	88.9
5	127.00	25.60	12.70	IEU	G	5(1/2)FH	184.2	88.9
5	127.00	25.60	12.70	IEU	S	5(1/2)FH	184.2	82.6