

SPICA F

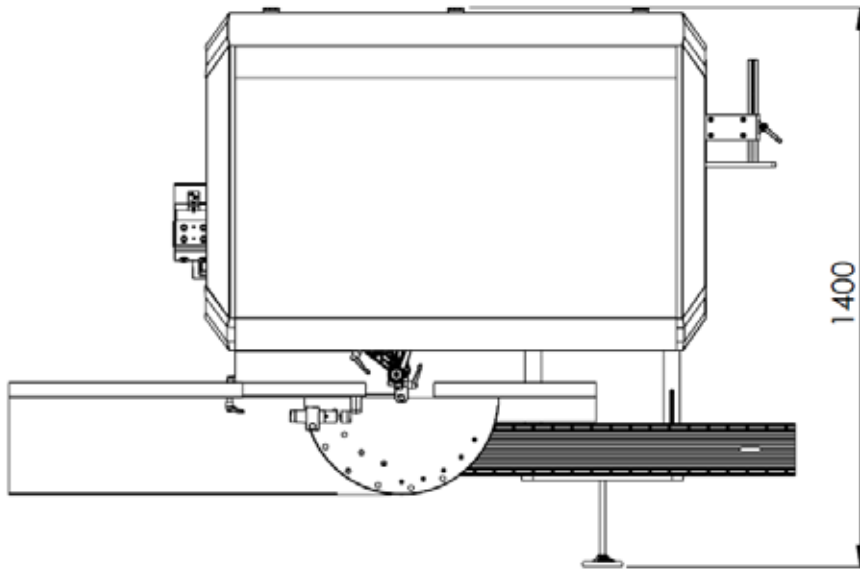
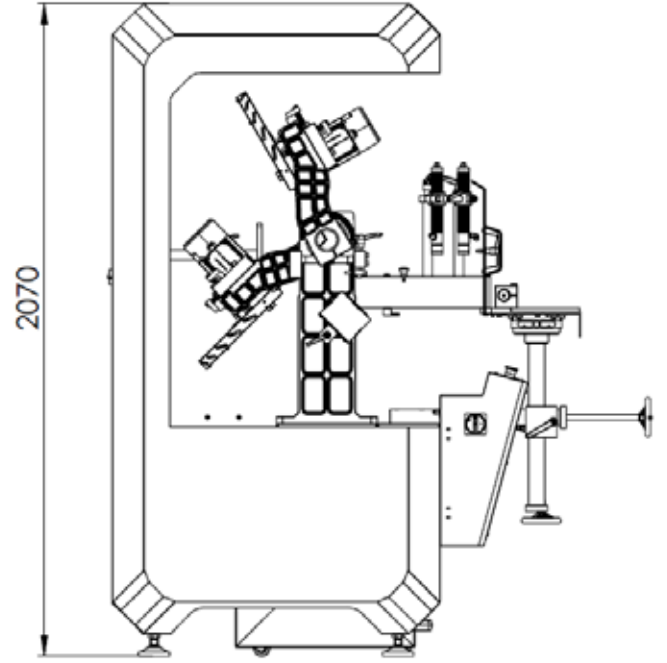
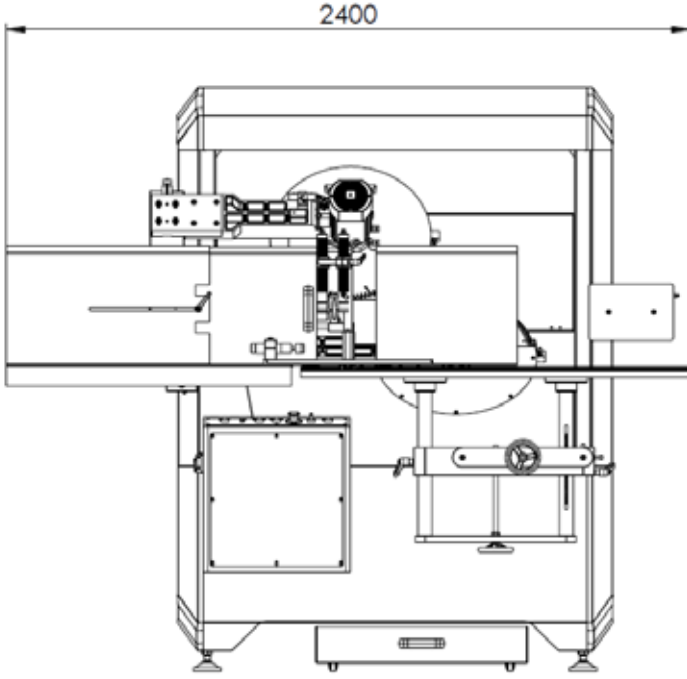
Aluminum Facade Notching Machine Manual



SPICA F Saw Notching Machine is designed and constructed for variable notching possibilities on the sash, frame, mullion and transom profile combinations for curtainwalls, winter gardens, skylights, and special design processing with the special angles at the profile and surface. The workpiece remains fixed on the working table and only the hydro-pneumatic sawing unit having 2 saw blades slides on the linear guides automatically to perform the notching operation.

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AIR - ELECTRIC

Pressure	6-8 Bar
Voltage	380 V
Frequency	50 Hz
Consumption	15 L/min

CUTTING VERTICAL UNIT

Saw blade diameter	550 mm
Maximum profile cutting dimensions (width / height)	150/250
Saw blade motor power	2,2 kW
Maximum speed	3000 rpm
Maximum cutting depth	200 mm
Saw tilt angel range	±45°

CUTTING HORIZONTAL UNIT

Saw blade diameter	500 mm
Saw blade motor power	2,2 kW
Maximum speed	3000 rpm
Maximum cutting depth	175 mm
Saw tilt angel range	±60°