

## 双壁波纹管生产线

### DOUBLE-WALL CORRUGATED PIPE PRODUCTION LINE

SBWG double-wall corrugated pipe production line can continuously produce HDPE double-wall corrugated pipe and this line can achieve on-line belling.

The extruder adopt high-efficiency screw, the die head adopts double-layer spiral structure, mould die and core die being nitrided,

The forming machine adopts vacuum forming type, equipped with automatic lubrication system.

Forming mould is made of aluminium alloy, adopt water cooling type.

The pipe can be cut by on-line cutting machine automatically.

The machine has the function of automatic demoulding when power is off.

SBWG双壁波纹管生产线可连续生产HDPE双壁波纹管并实现在线扩口。

主机使用高效螺杆，模具采用双层螺旋结构，口模及芯棒经氮化处理，成型机采用真空成型，配有自动润滑系统，模块铝合金材质，水冷结构。

扩口管道在线自动切割。

设备具有断电自动脱模功能。



### Main Technical parameter: 主要技术参数

Model	SBG110	GSSBG-110 (High Speed)	SBG250
Diameter(mm)	OD40-110	OD40-110	OD63-250
extruder model	SJ-65/33 SJ-65/30	SJ-65/33 SJ-65/30	SJ-90/30 SJ-75/30
Line Speed	3-6m/min	7-10m/min	2-5m/min