|PE/PP木塑型材生产线

PP/PE WPC Profile Production Line

该生产线可连续稳定生产中空或实心的PE/PP木塑发泡型材。具有防火、防水、防腐蚀、耐潮湿、不被虫蛀、不长真菌、耐酸碱、无毒害、无污染等优良性能。主要用于生产园林景观类、室外景观、托盘等户外木塑型材。配共挤机可生产共挤地板 在线压3D木纹。

The PE/PP WPC profile extrusion line is suitable for producing the hollow/ solid PE WPC profiles. This profile has the advantage of fireproof, waterproof, anticaustic, moisureproof, mothproof, mildewproof and environment friendly. It is mainly used for extruding outdoor decorative WPC profile. Such as garden land –scapes, outdoor landscapes, pallets, etc, Customers can choose co–exturder and online embossing machine to achieve 3D pattern performance.







Main Technical parameter: 主要技术参数

model	SJMS-51/105	SJMS-65/132	SJMS-80/156	SJ35/28
Max. Product width	200mm	250mm	400mm	
Extruder capacity	100–120kg/h	150–180kg/h	350-380kg/h	15kg/h
Main motor power	22kw	37kw	75kw	5.5kw
Vacuum pump power	3kw	7.5*5.5kw	11*7.5kw	
Calibrating platform length	4000mm	6000mm	6000mm	



 \sim 27 \sim 28

TONGSAN HEGU



|PP/PE木塑造粒机

PP/PE WPC Parallel Double-screw Granulating Machine

该生产线可连续稳定生产PP/PE 木塑颗粒,其设备优点为高剪切、高塑化,可使塑料与木粉以及助剂充分融合。所有原材料经造粒机加工制成颗粒后,再经木塑型材生产线加工出木塑型材

This production line is suitable for producing PP/PE WPC granule. The machine adopt high quality parallel double screw extruder, it can help the plastic completely be merged with wood and chemical additives and it has the advanrages of high ou put and good plasticzation. The PP/PE WPC granules are used to produce the WPC profiles, which ensure the products more durabe.

Main Technical parameter: 主要技术参数

Model	SJMS-65	SJMS-75	SJMS-95		
L/D Ratio	40: 1	40: 1	40: 1		
Extruder capacity	200–220kg/h	300-350kg/h	500-600kg/h		
Main motor power	75kw	90KW	132kw		
Rotationg speed	500rmp	500rmp	500rmp		
Materials	PP/PE +Wood powder+chemical additives				
Max wood percentage	≤80%				

