

GENERAL	In-Mould Cutting TSR-800	TS-800	TS-850	TS-1000	
Maximum Mould Dimensions	800x580		850x650	1000x750	mm
Cycle Speed Max. (Dry Cycle)	75			70	
Maximum Sheet Width	840		890	1040	mm
Maximum Sheet Thickness	1,5 (PET, CPET, PP, PVC, PS, OPS, PLA)				mm
Air Pressure	6				Bar
Vacuum Pump	100			200	m ³ /h
Power Consumption	25-50			40-75	kW
Total Installed Power	130-170			240-260	kW
Control Unit	B&R Industrial PC				
Touch Screen	B&R Colorful, 18,5"				
Central Lubrication	BEKA-MAX PC Controlled				
Software	Inpak				

PRE-HEATER				
Heaters Power	30		45	kW
Storage Length	15		25	m
Max. Temperature	130			°C

HEATERS					
Length of Heater	1800		2010	2260	mm
Upper Heating Power	50	38-(50)	64	92	kW
Lower Heating Power	50	38-(50)	64	92	kW

FORMING UNIT					
Upper Forming Depth	140				mm
Lower Forming Depth	140				mm
Clamping Force	800	300-(500)	500	600	kN
Platens Stroke (Upper / Lower)	150/150				mm

HOLE PUNCHING UNIT				
Platens Stroke (Upper / Lower)	150/150			mm
Clamping Force	500		600	kN

CUTTING UNIT				
Platens Stroke (Upper / Lower)	150/150			mm
Clamping Force	600		800	kN

CONVENTIONAL STACKER				
Max. Vertical Stroke	500			mm
Max. Horizontal Stroke	600		800	mm

PACKING DETAILS					
Length (with Pre-Heater)	11000	12000	12300	14000	mm
Width (with Elc. Cabinet)	2700			3200	mm
Height	2850			3050	mm
Weight	13000-22000				kg