LEXON®

Pet Perforator

Air and liquids that are present inside the PET bottles pose an obstacle during the baling process. In order to remove this obstacle and boost the baling efficiency, our PET perforator machine perforates and scratches the PET plastics so the air and liquids are flowed out thus a higher yield is achieved during baling process.

Touch Screen PLC Automation

Siemens products, supported with Profinet communication, are used in automation system infrastructure. 12" Siemens industrial touch screen provides a user friendly interface with visual elements that eases the handling of the operator. Thanks to pressure regulation function offered by the screen, pressure of the "Jaw" and "Ram" can be traced. Furthermore maintenance and servicing time can be decreased by using error diagnostics and maintenance tabs. Pizzato / Siemens safety products are used within the system to both trace potential risks and to take required precautions.



Flap Mechanism

Flap mechanism generates additional pressing force during baling process and thus directly boosts the baling efficiency. Baler knives are exposed to less force and thus their durability is increased. Moreover, it decreases the baling time and increases weight of the bales by approximately 11 per cent.

Wire Feeder/ Twister **Cutter Mechanisms**

Standard and reliablie bale wiring is achieved with the help of these systems that play a key role in rigid forming of bales. Even amount of wiring for each bale guarantees equal intervals, even loadbearing, and less wire consumption.



LX90FLP **90 TON HORIZONTAL BALE PRES WITH FLAP** MECHANISM

Ram Force	: 90
Drive Motor	: 55
Bale Dimensions	:1100x850
Capacity (OCC)	: 11,5
Capacity (PET)	: 10
Capacity (Capacity)	:15
Number of Wires	:4
Oil Tank Capacity	:1200
Feed Hopper Width	: 1600
Wire Thickness	: 3-3,5
No Load Cycle Time	: 16
Baler Weight	: 20500

LX90

90 TON HORIZONTAL BALE PRES

Ram Force	: 90
Drive Motor	: 55
Bale Dimensions	:1100x850
Capacity (OCC)	:10
Capacity (PET)	:9
Capacity (Capacity)	: 13,5
Number of Wires	:4
Oil Tank Capacity	: 1200
Feed Hopper Width	: 1600
Wire Thickness	: 3-3,5
No Load Cycle Time	:16
Baler Weight	: 17500

HARDOX' SIEMENS Rexroth

120 TON HORIZONTAL **BALE PRES WITH FLAP** MECHANISM

LX120FLP

Ram Force	:120	ton
Drive Motor	: 55	kw
Bale Dimensions	:1100x1030	mm
Capacity (OCC)	: 15,5	tph
Capacity (PET)	: 13	tph
Capacity (Capacity)	:21	tph
Number of Wires	: 5	wired
Number of Wires Oil Tank Capacity	: 5 : 1200	wired litre
Number of Wires Oil Tank Capacity Feed Hopper Width	: 5 : 1200 : 1600	wired litre mm
Number of Wires Oil Tank Capacity Feed Hopper Width Wire Thickness	: 5 : 1200 : 1600 : 3-3,5	wired litre mm mm
Number of Wires Oil Tank Capacity Feed Hopper Width Wire Thickness No Load Cycle Time	: 5 : 1200 : 1600 : 3-3 ,5 : 16	wired litre mm mm sec

ton
kw
mm
tph
tph
tph
wired
litre
mm
mm
sec
kσ



LX120 120 TON HORIZONTAL **BALE PRES**

Ram Force	: 120	ton
Drive Motor	:55	kw
Bale Dimensions	:1100x1030	mm
Capacity (OCC)	:14	tph
Capacity (PET)		tph
Capacity (Capacity)	:19	tph
Number of Wires		wired
Oil Tank Capacity	:1200	litre
Feed Hopper Width	: 1600	mm
Wire Thickness	: 3-3,5	mm
Wire Thickness No Load Cycle Time	: 3-3 ,5 : 16	mm sec











WORKING PRINCIPLE

FLAP

chamber.

20#

materials are baled.



MECHANISM

Materials are fed to chamber when the flap system is inactive. Integrated sensors trace the level of the material inside the

Hydraulic Flap mechanism becomes active when oil pumps force pressure oil to the system.

Thanks to the oil pressure pumped into the the system, speed and pressure of the pistons are controlled and

CONSUM r PERFO LOW ENERGY HIGH



We provide products and service that are always one step ahead.

IMT Innovative Machine Technology, based in Austria, develops, manufactures and sells separation systems for waste disposal and waste management companies. The company combines years of experience in the field with cutting edge technical developments. With this forward-thinking company structure, a dynamic management team and state-of-the-art design IMT anticipates tomorrow's demands today.

Our motto is simple and the result of much hard work: We provide products and service that are always one step ahead.





HIGH PERFORMANCE IN HARSH CONDITIONS

It works at high performance with 90 Tons and 120 Tons power options, and handles challenging work easily with its flap mechanism option.



O1 Pet Perforator **O2** Flap Mechanism **O3** Touch Screen PLC Automation **O4** Wire Feeder/ Twister Cutter Mechanisms

LEXON







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