

L-SHAPED MOULDING MACHINE ECONOMICAL (code: LME 2500)

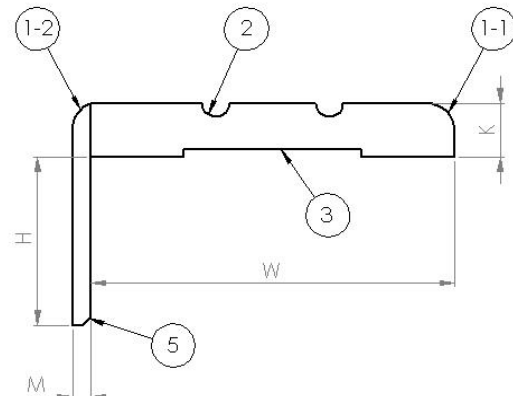


Description: Machine for gluing L-shaped jamb is using in production the door, door casing and door frame. This machine is intended to bond two MDF panels certain size (certain width and thickness) at 90 ° with subsequent formation of a jamb (sill) in the form "L"-profile.

Also, the machine performs all the operations necessary to make the final appearance of the billet. All processes on the machine are fully automated.



	MIN, mm	MAX, mm
1-1 Right milling		
1-2 Left milling		
2 Grooving		
3 Opening of the juncture		
5 Chamfering		
H	10	42
M	3	6
K	8	30
W	60	120



TECHNICAL PARAMETERS LME 2500

Automatic feeding	+	Capacity of glue pot	3 kg
Right milling	+	Resistance power of the glue pot	3650 watt
Left milling	+	Total milling motor power	6,47 kW
Dished (round) milling	-	Output for sawdust	2 pcs
Opening of the juncture	+	Total electric power	8,7 kW
Grooving	+	Air pressure	6 bar
Chamfering	+	Mains voltage	380 V, 50 – 60 Hz
End zero cutting	-	Current intensity	45 A
Thickness of work piece	8 – 30 mm	Dimensions of the machine	5500 x 1200 x 1400 mm
Thickness of lath	3 – 6 mm	Working speed	16 m/min
Width of work piece	60 – 120 mm	Weight	≈950 kg
Width of lath	10 – 80 mm	Head and end tolerance	≈5 mm
Dimensions for the transportation		3500 x 1200 x 1700 mm	